## Inertial effects in the Lubrication Limit. (1) Landau-Levich drag-out problem, (2) Bubble rise in Hele-Shaw cells

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# **Historical background**

Reynolds' lubrication theory (Art. 11). Also that the forces arising from weight and inertia are altogether small compared with the stresses arising from viscosity.



### Liquid entrainment problem Introduction



Bico et al. (PoF 2009);

#### (b) Wheels on wet tracks

![](_page_2_Picture_4.jpeg)

(c) Off-set printing

Brumm et al. (Coll. Int. 2009);

## **Coating flows in scientific literature** Introduction

![](_page_3_Figure_1.jpeg)

Speeds less than a few cm/s .. & Thin films -> Lubrication approximation in thin gaps

# Rotary drag-out on a disk (4 cm wide)

Landau-Levich flow at Relub > > 1

![](_page_4_Picture_2.jpeg)

#### **Rotating disc** Diameter = 0.2, 0.27, 0.42 m Width =4.5 , 13.5 cm

Plexiglass tank Height = 0.415 m Width = 0.4 m Length = 1 m

**Asynchronous Motor** (IP55) coupled with a Parker AC10 frequency controller (10 – 400 rpm)

![](_page_4_Picture_6.jpeg)

Sébastien Thévenin @CEA/Paris-Saclay

![](_page_4_Picture_8.jpeg)

#### Mickaël Bourgoin @LPENS/ENS

![](_page_4_Picture_10.jpeg)

#### Jean-Philippe Matas @LMFA/UCBL

# Life of a liquid sheet on a rotating disc

Water drag-out on a rotating disc

...at moderately LOW speeds

![](_page_5_Picture_3.jpeg)

![](_page_5_Picture_4.jpeg)

## Drag-out flow rate (time-average)

![](_page_6_Figure_1.jpeg)

#### The drag-out, or the entrainment problem (at Re<sub>f</sub> << 1) Deryaguin's model

![](_page_7_Figure_1.jpeg)

#### Viscosity-Gravity regime

 $ho g \sim \mu U / \delta_{\rm f}^2$  (grad(p) – hydrostatic) (plate drag/unit volume)

$$\Rightarrow \delta_{f} \sim \sqrt{\frac{\mu U}{\rho g}}$$

*Jeffreys (1930) ; Deryaguin (1945) ;* 

#### Deryaguin's drag out problem

#### The drag-out, or the entrainment problem (at Re<sub>f</sub> << 1) Morey's experiments for the bureau of standards to check Jeffrey's drainage law.

Morey (1940);

![](_page_8_Figure_2.jpeg)

### The drag-out, or the entrainment problem (at Re<sub>f</sub> << 1 and Ca << 1) Landau-Levich's model

![](_page_9_Picture_1.jpeg)

Photograph of the streamlines during withdrawal of a viscous liquid

![](_page_9_Figure_3.jpeg)

#### Landau-Levich flow

Capillary number,  $Ca = \mu U/\gamma$ 

![](_page_9_Figure_6.jpeg)

 $\Rightarrow \lambda \simeq l_c C a^{1/3}$ 

Landau & Levich (1942) ; Wilson (1982) ;

$$R e_{lub} = U^2 / g l_c$$

#### The drag-out, or the entrainment problem (at Re<sub>f</sub> << 1) Overview

![](_page_10_Figure_1.jpeg)

Capillary number,  $Ca = \mu U/\gamma$ 

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#### **Comparison with Landau-Levich-Deryaguin flow rate scaling Our experiments**

![](_page_11_Figure_1.jpeg)

[Wilson (1982)'s 2<sup>nd</sup> order Ca - corrections where used for viscous UCON/Water mixtures ]

#### **Comparison with Landau-Levich flow rate scaling** Critical Weber for inertial effects

![](_page_12_Figure_1.jpeg)

**13** [Wilson (1982)'s 2<sup>nd</sup> order Ca - corrections where used for viscous UCON/Water mixtures ]

..as in fiber coating, de Ryck & Quéré (JFM 1996)

# Inertial effect in rotating drum

**Revisiting the Landau-Levich curvature matching** 

![](_page_13_Figure_2.jpeg)

Capillary number,  $Ca = \mu U/\gamma$ ; Morton number,  $Mo = \mu^4 g/\rho \gamma^3$ ;  $l_c^2 = \gamma/\rho g$ ;

Jerome et al. (JFM 2021)

# Inertial effect in rotating drum

**Revisiting the Landau-Levich curvature matching** 

![](_page_14_Figure_2.jpeg)

# Inertial effect in rotating drum

**Revisiting the Landau-Levich curvature matching** 

![](_page_15_Figure_2.jpeg)

- Inertia effect in rotary flow manifests in an unsteady and non-uniform flow with strong 3D effects (liquid sheet formation)
- $\bullet$  Surprisingly, the classical Landau-Levich (LL) model "holds on an average" despite of these inertial effects if the sheet width is small (h/R < 0.5) !
  - § Strong impact of inertia when  $U^2/g\lambda > 10$
  - § A modified LL provides an order of magnitude :

$$\Rightarrow \dot{Q}_{f} \sim \dot{Q}_{LLD} R e_{lub}^{1/3}$$

$$\Rightarrow H_{m} \propto \frac{U^{2}}{g} C a^{-1/3} M o^{1/6}$$
Reynolds number:  
Relub = U^{2}/gl\_{c}

![](_page_16_Figure_7.jpeg)

# Axial-patterns in coating flows

Film-splitting flows at Re << 1 and thin gaps

![](_page_17_Figure_2.jpeg)

![](_page_17_Picture_3.jpeg)

Thoroddsen & Mahadevan (1997) ;

![](_page_17_Figure_5.jpeg)

![](_page_17_Picture_6.jpeg)

![](_page_17_Figure_7.jpeg)

![](_page_17_Figure_8.jpeg)

![](_page_17_Picture_9.jpeg)

# Rotary drag-out on a drum (30 cm wide)

Landau-Levich flow at Re<sub>lub</sub> > 1

![](_page_18_Figure_2.jpeg)

#### Wider discs = Multiple ribs occur!!

#### UCON/Water

![](_page_19_Figure_2.jpeg)

20 Rotary LLD flow at  $\text{Re}_{\text{lub}} > 1$  is 3D (strong axial flow) !!!

#### (front view)

## **Rotating drum – rib detection**

(a) UCON oil

![](_page_20_Figure_2.jpeg)

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### **Rotating drum – rib spacing evolution**

![](_page_21_Figure_1.jpeg)

#### **Axial pattern formation mechanism Film-splitting flows**

#### **Rabaud's printer**

![](_page_22_Figure_2.jpeg)

(b) Schéma d'une section du montage.

## Adverse pressure gradient from lubrication model

Film region

Meniscus region

Overlap

 $a = \sqrt{3}Ca^{1/2}l_c/h_f$ 

![](_page_23_Picture_1.jpeg)

#### Groenveld (1970);

Reynolds' Lubrication approximation and Mass conservation between *Film* region and *Overlap* region...

X

J g

R

h(s)

$$\frac{\partial p}{\partial s} = -\rho \tilde{g} \left( 1 - \frac{h_f}{h} \right) \left( 1 + \frac{h_f}{h} - \left( a^2 - 1 \right) \frac{h_f^2}{h^2} \right)$$

![](_page_23_Figure_6.jpeg)

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## **Rotating drum – Comparaison with Saffman-Taylor wavelength**

 $\lambda_{\iota} = 2 \pi l_c \sqrt{3} f(Ca)$ 

#### WATER

 $l_{c}^{2} = \gamma/\rho g;$ 

![](_page_24_Figure_4.jpeg)

## Rotating drum – Comparaison with Saffman-Taylor wavelength

#### UCON/WATER (~100 times more viscous)

![](_page_25_Figure_2.jpeg)

 $l_{c}^{2} = \gamma/\rho g;$ 

![](_page_25_Figure_4.jpeg)

## **Rotating drum – numerical experiments (basilisk)**

![](_page_26_Figure_1.jpeg)

#### (a) Basic case

(b)  $\rho = 4\rho_0$ 

![](_page_26_Figure_4.jpeg)

...by Pierre Trontin (LMFA, UCBL)

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 $l_c^2 = \gamma/\rho g;$ 

## **Rotating drum – numerical experiments (basilisk)**

![](_page_27_Figure_1.jpeg)

...by Pierre Trontin (LMFA, UCBL)

![](_page_27_Figure_3.jpeg)

## **Conclusions: Ribbing patterns on a rotating drum**

 $\bullet$  Inertia effect in rotary flow leads to axial flow patterns resulting in multiple liquid sheets with a rim

 $\bullet$  This can be related to the diverging flow near the meniscus in the classical Landau-Levich (LL) flow – <u>Adverse pressure gradient</u>

§ Estimations based on free-surface flow with lubrication approximation

$$\Rightarrow \left(\frac{\partial p}{\partial s}\right)_* = \rho \tilde{g} \mathcal{F}\left(\frac{\mu U}{\gamma}\right) > 0$$

§ Wavelength order of magnitude from Saffman-Taylor instability

 $\Rightarrow \lambda_{\iota} = 2 \pi \sqrt{3 \gamma (\partial p / \partial s)^{-1}}$ 

• Numerical simulations using BASILISK for a longer cylinder : good match with experiments, confirms scaling with density and surface tension

## **Bubble rise in Hele-Shaw**

![](_page_29_Picture_1.jpeg)

![](_page_29_Picture_2.jpeg)

![](_page_29_Picture_3.jpeg)

Christopher Madec (Thèse 2021)

![](_page_29_Picture_5.jpeg)

Sylvain Joubaud @ LPENS/ENS

![](_page_29_Picture_7.jpeg)

Benjamin Monnet (Thèse 2024)

![](_page_29_Picture_9.jpeg)

Valérie Vidal @ LPENS/ENS

# Speed of a freely-rising single bubble

#### ...in an infintely large tank (historical backgound)

#### Reynolds number, $\text{Re} = U_b l_b / \nu$

Rohr

![](_page_30_Figure_3.jpeg)

![](_page_30_Picture_4.jpeg)

## **Speed of a freely-rising single bubble** The Objective ..

![](_page_31_Figure_1.jpeg)

#### Speed of a freely-rising single bubble (small Re ?) Previous works – Inclinced Hele-Shaw cell

#### Eck & Siekmann (Ing. Arv 1978)

![](_page_32_Picture_2.jpeg)

Fig. 7. Reduced gravity simulator

#### Maxworthy (JFM 1986) $4 \,\mathrm{cm}$ $\sin\alpha = 0,00891$ sinα ≃0 30 cm Air ou $sin \alpha = 0.0575$ sin a = 0,0359 90 cm Spacer sin α = 0,1495 $sin \alpha \approx 0,1765$ Support .90 cn

Scale

## Hele-Shaw cell & Lubrication approximation Taylor-Saffman bubble

![](_page_33_Figure_1.jpeg)

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## Hele-Shaw cell & Lubrication approximation Taylor-Saffman flow

![](_page_34_Figure_1.jpeg)

## **Bubble rise in Hele-Shaw**

#### ...lubrication approximation in thin gaps (historical backgound)

IV. On the Theory of Lubrication and its Application to Mr. BEAUCHAMP TOWER'S Experiments, including an Experimental Determination of the Viscosity of Olive Oil.

By Professor Osborne Reynolds, LL.D., F.R.S.

![](_page_35_Figure_4.jpeg)

Received December 29, 1885,-Read February 11, 1886.

![](_page_35_Picture_6.jpeg)

(II.) Mathematical Proof of the Identity of the Stream Lines obtained by Means of a Viscous Film with those of a Perfect Fluid moving in Two Dimensions. By Sir G. G. STOKES, F.R.S. Stokes (1898)

The beautiful photographs obtained by Professor Hele-Shaw of the stream lines in a liquid flowing between two close parallel walls are of very great interest, because they afford a complete graphical solution, experimentally obtained, of a problem which, from its complexity, baffles the mathematician, except in a few simple cases.

Depth-averaged velocity field is irrotational !!

$$\frac{dp}{dx} = -\frac{3\mu}{c^2}u^1, \quad \frac{dp}{dy} = -\frac{3\mu}{c^2}v^1, \quad \frac{du^1}{dx} + \frac{dv^1}{dy} = 0.$$

# **Bubble rise in Hele-Shaw**

#### ...lubrication approximation in thin gaps (historical backgound)

A NOTE ON THE MOTION OF BUBBLES IN A HELE-SHAW CELL AND POROUS MEDIUM By SIR GEOFFREY TAYLOR and P. G. SAFFMAN (Cavendish Laboratory, Cambridge)

[Received 12 August 1958. Revise received 13 November 1958]

$$\widetilde{u} = -\frac{h^2}{12\mu}\frac{\partial p}{\partial x} = \frac{\partial \phi}{\partial x} = \frac{\partial \psi}{\partial y} \quad \widetilde{v} = -\frac{h^2}{12\mu}\frac{\partial p}{\partial y} = \frac{\partial \phi}{\partial y} = -\frac{\partial \psi}{\partial x}$$

- Depth-averaged velocity field is irrotational,
- Constant pressure at the bubble interface,
- Absence, or weak, Surface Tension,

+ a lot of calculus, analysis complex-plane...

![](_page_36_Figure_10.jpeg)

#### Hele-Shaw cell & Lubrication approximation Taylor-Saffman speed as rederived by Maxworthy (JFM 1986)

Remember that the depth-averaged velocity field is irrotational ....

![](_page_37_Picture_2.jpeg)

$$\boldsymbol{v_f} = \frac{3v_b}{2} \left(\frac{d_b/2}{r}\right)^2 \left[1 - \left(\frac{y}{h/2}\right)^2\right] (\sin(\theta)\boldsymbol{e_r} - \cos(\theta)\boldsymbol{e_\theta}) \quad \forall r > d_b/2. \quad [..circular !]$$

 $\mathbf{P}_n$ : Dissipation rate

$$\mathcal{P}_{\eta} = \int_{d_b/2}^{+\infty} \int_{-\pi}^{\pi} \int_{-h/2}^{h/2} \eta_f \left| \frac{\partial \boldsymbol{v_f}(r,\theta,y)}{\partial y} \right|^2 r \mathrm{d}r \mathrm{d}\theta \mathrm{d}y = \frac{3\pi \eta_f v_b^2 d_b^2}{h} \bullet$$

 $P_{\mbox{\tiny B}}$  : Injected power to generate the flow ..

$$\mathcal{P}_{B} = \Delta \rho g \left( \frac{\pi d_{b}^{2} h}{4} \right) v_{b}$$

$$\mathbf{Taylor-Saffman bubble speed}$$

$$v_{M} = \frac{\Delta \rho g h^{2}}{12\eta} \frac{a}{b}$$

$$\ddagger_{\text{elliptical}}$$

<sup>‡</sup>a little more elaborate for an elliptical bubble..

![](_page_38_Figure_0.jpeg)

# Hele-Shaw cell & Lubrication approximation Taylor-Saffman bubble

$$v_M = \frac{\Delta \rho g h^2}{12\eta} \frac{a}{b}$$

Madec et al. (PRL 2020)

# Speed of a freely-rising single bubble (increasing Re<sub>lub</sub>)

.. from Taylor-Saffman bubble to Taylor bubbles ?

*Monnet (Thèse ENS Lyon – en cours)* 

![](_page_39_Figure_3.jpeg)

![](_page_40_Figure_0.jpeg)

 $\Delta \rho g h^2 a$ 

 $12\eta$ 

 $v_M =$ 

# Speed of a freely-rising single bubble (increasing Re<sub>lub</sub>) ...from Taylor-Saffman bubble to Taylor bubbles ?

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# Hele-Shaw cell & Lubrication approximation ... in the inertial limit ?

 $v_M = \frac{\Delta \rho g h^2}{12\eta} \frac{a}{b}$ 

![](_page_41_Figure_2.jpeg)

P : Viscous dissipation rate to push the flow in the thin gap..

$$\mathcal{P}_{\eta} = \int_{d_b/2}^{+\infty} \int_{-\pi}^{\pi} \int_{-h/2}^{h/2} \eta_f \left| \frac{\partial \boldsymbol{v_f}(r,\theta,y)}{\partial y} \right|^2 r \mathrm{d}r \mathrm{d}\theta \mathrm{d}y = \frac{3\pi \eta_f v_b^2 d_b^2}{h}$$

 $P_{\rm I}$  : Energy required to move liquid per unit time..

$$\mathcal{P}_{I} = \frac{1}{2} \rho v_{b}^{2} (\pi d_{b}^{2} h) \left( \beta \frac{v_{b}}{d_{3}} \right)$$

$$\mathcal{P}_{B} = \mathcal{P}_{\eta} + \mathcal{P}_{I}$$

$$\mathcal{P}_{B} = \Delta \rho g \left( \frac{\pi d_{b}^{2} h}{4} \right) v_{b}$$

$$v_{b} = \frac{2 v_{M}}{1 + \sqrt{1 + 2\beta \left( \frac{v_{M}}{\sqrt{g d_{3}}} \right)^{2}}$$

## Speed of a freely-rising single bubble (large Re) Viscous to Inertial regimes

![](_page_42_Figure_1.jpeg)

![](_page_42_Figure_2.jpeg)

Solution	Viscosity $\eta$ (mPa s)	Density $\rho  (\text{kg m}^{-3})$	Surface Tension $\gamma \ (mN \ m^{-1})$	gap h (mm)	Symbol
water	0.94	997	72	2.3	•
ethanol (95 %)	1.2	789	22	2.3	•
WG3	3.0	1100	$67 \pm 3$	2.3	
WG13	13	1187	$67 \pm 3$	2.3	
WG24	24	1208	$67 \pm 3$	2.3	•
WU8	8	1011	$53 \pm 1$	2.3	•
WU17	17	1020	$52 \pm 1$	2.3	•
WU42	42	1032	$52 \pm 1$	2.3	•
WU80	80	1041	$52 \pm 1$	2.3	•
WU140	140	1048	$51 \pm 1$	2.3	٠
WU152	152	1051	$51 \pm 1$	2.3	•
WU210	210	1057	$50 \pm 1$	2.3	•
WU260	260	1058	$49 \pm 1$	5.2	•
WU620	620	1066	$47 \pm 1$	2.3	+
WU930	930	1074	$47 \pm 1$	2.0	•
WU1120	1120	1075	$46 \pm 1$	2.3	+
WU2890	2890	1085	$45 \pm 1$	2.0	+
WT2700	2700	1187	$32 \pm 1$	5.2	

![](_page_42_Figure_4.jpeg)

# Speed of a freely-rising single bubble (inclined cell)

.. from Taylor-Saffman bubble to Taylor bubbles ?

![](_page_43_Figure_2.jpeg)

Monnet et al. (PoF 2024)

#### **Speed of a freely-rising single bubble (inclined cell)** ..from Taylor-Saffman bubble to Taylor bubbles ?

![](_page_44_Figure_1.jpeg)

Monnet et al. (PoF 2024)

#### **Speed of a freely-rising single bubble (inclined cell)** ..from Taylor-Saffman bubble to Taylor bubbles ?

![](_page_45_Figure_1.jpeg)

Monnet et al. (PoF 2024)

 $\Delta \rho \widetilde{g} h^2 a$ 

12n

b

 $v_M =$ 

#### **Speed of a freely-rising single bubble (inclined cell)** ..from Taylor-Saffman bubble to Taylor bubbles ?

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$$\widetilde{g} = g \cos \theta$$

$$\widetilde{g} = g \cos^2 \theta$$

 $\Delta \rho \widetilde{g} h^2 a$ 

 $v_M$ 

# **Conclusions : bubble rise speed in thin gaps**

- Taylor-Saffman bubble speed is verified for vertical bubble rise in thin gap cells
- Bubble aspect ratio is crucial and inertia flattens the bubbles ! (but why?)
- Bubble speed between <u>viscous and inertial regime</u> is modeled by an power balance argument
- Bubble speed in <u>inclined cells depends</u> non-trivially on the inclination angle due to symmetry loss in lubrication films

<u>Perspectives :</u>

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$$v_M = \frac{\Delta \rho g h^2}{12\eta} (1 - \kappa \tan \theta) \frac{a}{b}$$

- Bubble pair interactions
- Lubrication films ? Taylor-Saffman analysis with symmetry loss near bubble ?

$$v_b = \frac{2v_M}{\left(1 + 2n\left(\frac{v_M}{v_M}\right)^2\right)}$$

$$v_M = \frac{\Delta \rho g h^2}{12\eta} \frac{a}{b}$$

#### **Taylor-Saffman bubble in suspensions**

![](_page_48_Figure_2.jpeg)

Faster than a TS bubble without particles?

![](_page_49_Figure_2.jpeg)

Madec et al. (PRL 2021)

#### **Taylor-Saffman bubble in suspensions**

![](_page_50_Figure_2.jpeg)

Shear-induced migration => less dissipation in the gap !

![](_page_51_Figure_2.jpeg)

# Conclusions : bubble rise speed in suspensions within thin gaps

• Taylor-Saffman bubble speed is verified for vertical bubble rise in thin gap cells, if the dissipation is appropriately modified !

- § Shear-Induced-Migration increases particle fraction at the center of the cell gap
- § This in turn decreases local viscosity and hence the shear near the wall
- § Overall dissipation is smaller than in a Newtonian fluid of same bulk viscosity § Bubble rise is thus faster !
- Bubble aspect ratio remains unchanged (but why ?)

<u>Perspectives :</u>

- Shear Induced Migration during bubble ? How much ?
- Effect of inclination and inertia ?

![](_page_53_Picture_0.jpeg)

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![](_page_53_Picture_4.jpeg)

#### The drag-out, or the entrainment problem (at Re<sub>f</sub> << 1 and Ca << 1) Landau-Levich's asymptotics

![](_page_54_Figure_1.jpeg)

![](_page_54_Figure_3.jpeg)

#### The drag-out, or the entrainment problem (at Re<sub>f</sub> << 1 and Ca << 1) Landau-Levich's asymptotics

![](_page_55_Figure_1.jpeg)

So, 
$$u(\pi, \gamma) = U + \frac{1}{2} h(x) y(\gamma - 2k) \longrightarrow (4)$$
  
b  $h(\alpha) = -\frac{(9)}{\mu} - \frac{(\sigma h'')}{(1 + h'^2)^{3/2}}$   
Note that the film flow rate par what width is given by  
 $h(\alpha)$   
 $G(\alpha) = \int u(\alpha, \gamma) d\gamma d \Rightarrow Uh + \frac{1}{3} h(\alpha) h^3$ ,  
where  $h(\alpha) = -\frac{(9)}{\mu}$  and  $h(\alpha) = \delta_f$  when  $n \to -\infty$ ,  
 $Uh + \frac{1}{3} h(\alpha) h^3 = U\delta_f - \frac{(9)}{3\mu} \delta_f^3$   
 $\int b h(\alpha) = -\frac{(9)}{\mu} - \frac{(\sigma h'')}{(1 + h'^2)^{3/2}}$ 

Capillary number,  $Ca = \mu U/$ 

#### The drag-out, or the entrainment problem (at Re<sub>f</sub> << 1 and Ca << 1) Landau-Levich's asymptotics

![](_page_56_Figure_1.jpeg)

## Inertial effect in rotating drum: depth effect

![](_page_57_Figure_1.jpeg)

$$\frac{\left(\frac{\gamma}{l_c}\right)}{\lambda} \sim \frac{\mu U}{\delta_f^2}$$
splace pressure drop) (plate drag)  

$$\frac{\lambda}{\delta_f^2} \sim \frac{g}{U^2}$$
(Curvature matching)  

$$\frac{U^2}{l}\Big|^{1/3} \Rightarrow \dot{Q}_f \sim We^{1/3}$$

## Inertial effect in rotating drum: depth effect

![](_page_58_Figure_1.jpeg)

![](_page_59_Figure_0.jpeg)

![](_page_60_Figure_0.jpeg)

![](_page_61_Figure_0.jpeg)

## Inertial effect in rotating drum: We $\gg$ 1

![](_page_62_Figure_1.jpeg)

Jerome et al. (JFM 2020)

## A wiggling rib (sheet)

![](_page_63_Figure_1.jpeg)

![](_page_64_Picture_0.jpeg)

#### Water sheet height Vs Linear speed & Depth

![](_page_65_Figure_1.jpeg)

## **Rib height: ballistic mechanism**

![](_page_66_Figure_1.jpeg)

![](_page_66_Picture_2.jpeg)

J John Soundar Jerome et al. (2020)

## **Rotating drum – Maximum rib spacing**

![](_page_67_Figure_1.jpeg)

### **Speed of a freely-rising single bubble (small Re ?)** ...in large Hele-Shaw cell

Bubbles in Hele-Shaw cells

![](_page_68_Figure_2.jpeg)

#### Speed of a freely-rising single bubble (large Re) ...in large Hele-Shaw cell

![](_page_69_Figure_1.jpeg)

Monnet et al. (JFM 2022)

#### Hele-Shaw cell & Lubrication approximation Taylor-Saffman flow

![](_page_70_Figure_1.jpeg)

![](_page_70_Figure_2.jpeg)

$$\frac{v_b}{4} \left(\frac{d_b}{r}\right)^2 \left[\sin(\theta)\boldsymbol{e}_r - \cos(\theta)\boldsymbol{e}_\theta\right]$$

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